

ACID-CATALYZED ISOPROPYLIDENATION OF SOME HEPTOSES

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ABSTRACT

Acid-catalyzed acetonation of *D-glycero-D-galacto*-heptose yields solely the 1,2:3,4:6,7-tri-*O*-isopropylidene pyranoid derivative, whereas *D-glycero-L-gluco*- and *D-glycero-L-manno*-heptose react in the furanose form to give 1,2:5,6-(major) and 1,2:6,7-di-*O*-isopropylidene-*D-glycero-L-gluco*-heptose (minor), and 2,3:5,6-(major) and 2,3:6,7-di-*O*-isopropylidene-*D-glycero-L-manno*-heptose (minor), respectively.

INTRODUCTION

Isopropylidene acetals are widely used as protecting groups in carbohydrate chemistry. The structures of the *O*-isopropylidene derivatives of the pentoses and the majority of the hexoses and of their acyclic derivatives are now well-established. Empirical rules have been proposed to correlate the structures of sugars with the arrangement of acetal residues in the corresponding isopropylidene derivatives¹.

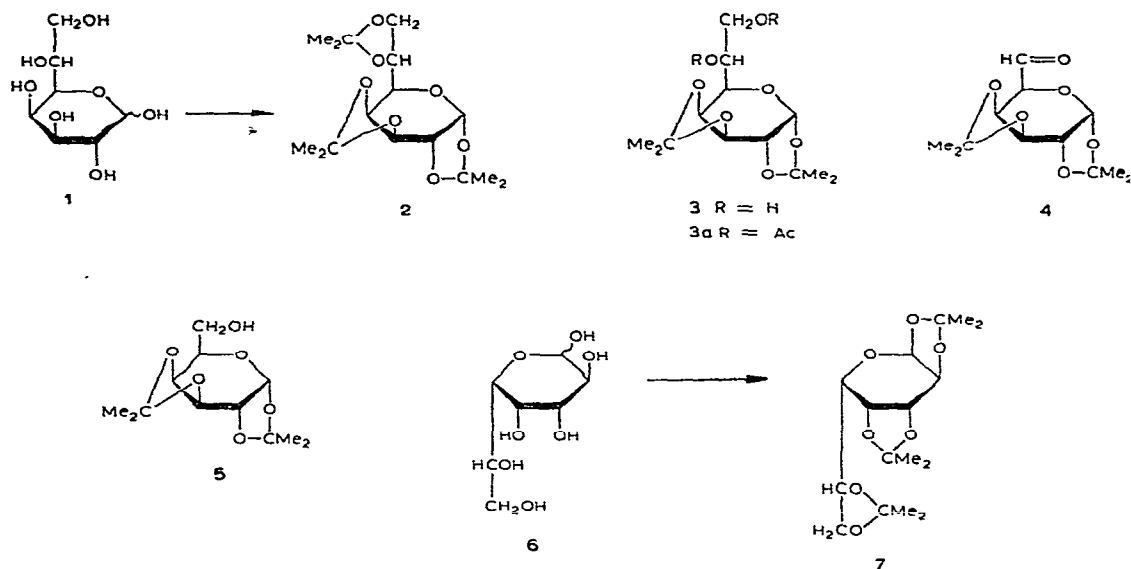
Heptoses offer additional possibilities in condensation reactions with acetone, and we now report on the acetonation of heptoses structurally related to galactose, glucose, and mannose.

RESULTS AND DISCUSSION

Treatment of *D-glycero-D-galacto*-heptose² (**1**) with dry acetone containing 0.05M sulphuric acid, under conditions of thermodynamic control, was thought to yield the tri-*O*-isopropylidene derivative **2**, as the configuration of **1** is favourable for reaction in the pyranose form. The triacetal **2** is the sole product and its structure was proved by m.s. data^{3,4} and by chemical evidence. The mass spectrum of **2** contains an intense peak at *m/e* 315 (*M* - 15), thus proving the molecular weight to be 330. The other characteristic, primary fragments at *m/e* 229 and 101 were formed by fission of the C-5-C-6 bond.

Mild, acid hydrolysis of the 6,7-acetal group of **2** afforded the diacetal **3** in high yield. The diacetal **3** has also been prepared⁵ by ozonolysis of 7,8-dideoxy-1,2:3,4-di-*O*-isopropylidene- α -*D-glycero-D-galacto*-oct-7-enopyranose followed by reduction,

though the product was not completely characterized. The structure of **3** was confirmed herein by m.s. and p.m.r. spectral data for the 6,7-diacetate (**3a**). The observed *J* values of the ring protons (Table I) are indicative of a non-chair conformation of a pyranose ring fused *cis-anti-cis* to two dioxolane rings⁶. Oxidation of **3** with lead tetra-acetate gave 1,2:3,4-di-*O*-isopropylidene- α -D-galacto-hexodialdo-1,5-pyranose (**4**). Reduction of **4** with borohydride afforded known⁷ 1,2:3,4-di-*O*-isopropylidene- α -D-galactose (**5**).



The foregoing data establish that **2** has a pyranoid structure and that acetonation of **1** proceeds with preservation of the pyranose ring in a manner analogous to that of galactose. The presence of an additional CH(OH) group allows the formation of a third isopropylidene residue.

The mixture of D-glycero-L-galacto- and D-glycero-L-ido-heptose, obtained⁸ from D-xylose *via* a Wittig reaction, can be fractionated after acetonation. Acetonation of crystalline D-glycero-L-galacto-heptose (**6**) yielded, quantitatively, a triacetal (**7**), the mass spectrum of which was identical to that of **2**. The result of acetonation of D-glycero-L-gluco-heptose⁹ (**8**) was difficult to predict, as the formation of di-*O*-isopropylidene pyranoid and furanoid derivatives is theoretically possible, and, in fact, two diacetals (**9** and **10**) were formed (combined yield, 65%). Under the reaction conditions used, **8** appeared to be of low solubility and 20% was recovered. The isomers **9** and **10** were obtained in pure form in yields of 53 and 11%, respectively, after column chromatography.

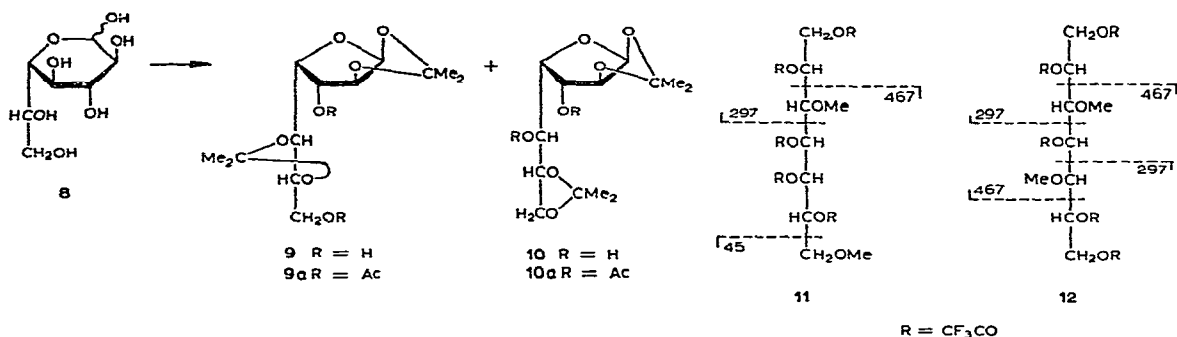
The mass spectra of **9** and **10** contained intense peaks at *m/e* 275 (*M* - 15) and 159 which indicated that each isomer was a diacetal with a furanose ring fused to a 2,2-dimethyl-1,3-dioxolane ring⁴. However, the ratio of intensities for the peaks at

TABLE I

P.M.R. DATA OF HEPTOSE ISOPROPYLIDENE DERIVATIVES^a

Compound	Chemical shifts (δ , p.p.m.)						Coupling constants (Hz)						
	H-1	H-2	H-3	H-4	H-5	H-6	C-CH ₃	O-Ac	J _{1,2}	J _{2,3}	J _{3,4}	J _{4,5}	J _{5,6}
3a	5.40d		4.55q	4.31q	3.91q	4.97o	1.29 ($\times 2$) 1.39, 1.50	1.98, 1.99	5.0	2.5	8.0	2.0	9.0
9a	5.75d	4.36d	5.15d				1.27, 1.47 1.35 ($\times 2$)	2.05 ($\times 2$)	3.7	—	2.8	—	—
10a	5.78d	4.33d	5.28d		4.92q		1.27 ($\times 2$) 1.34, 1.48	1.98 ($\times 2$)	3.7	—	2.8	9.8	3.5
14a	6.00s	5.56d	4.76q				1.30, 1.44 1.36 ($\times 2$)	2.0 ($\times 2$)	0.5	5.9	2.8	—	—
14b	5.23s	4.47d	4.73q				1.29 1.39 ($\times 2$)	2.03	0.5	5.9	2.8	—	—
15a	6.06s	4.56d	4.72q		5.03q		1.30 ($\times 2$) 1.37, 1.46	2.03, 2.05	0.5	5.9	3.5	9.0	3.0
15b	5.29s	4.47d	4.68q		5.07q		1.28 ($\times 2$) 1.38 ($\times 2$)	2.03	0.5	5.9	3.5	9.0	3.0
16a	5.92s	4.50d	4.68q		5.26q		1.21 ($\times 2$) 1.27, 1.40	1.94 ($\times 2$)	0.5	5.9	3.0	8.0	5.0

^aSpectra were recorded in CCl₄ solution at 60 MHz: s, singlet; d, doublet; q, quartet; o, octet.



m/e 101 and 131 was 1:4 for 9, and 8:1 for 10; the peaks at m/e 101 and 131 are due not only to primary fragments but also to secondary ones arising from ions at m/e 159 and 189 by the loss of acetone (-58). These data indicate that the isopropylidene residues in 9 and 10 occupy different positions in the exocyclic (C-5,6,7) moiety. The furanoid nature of 9 and 10 was further confirmed by the p.m.r. spectra of the respective diacetates (9a and 10a). The signals of H-1,2,3 were doublets having small coupling constants ($J_{1,2}$ 3.7, $J_{3,4}$ 2.8 Hz), so that a *cis* 1,2-*O*-isopropylidene furanoid-structure¹⁰ could be assigned. Because of the AcO-5 group in 10a, the signal of H-5 appears as a low-field quartet.

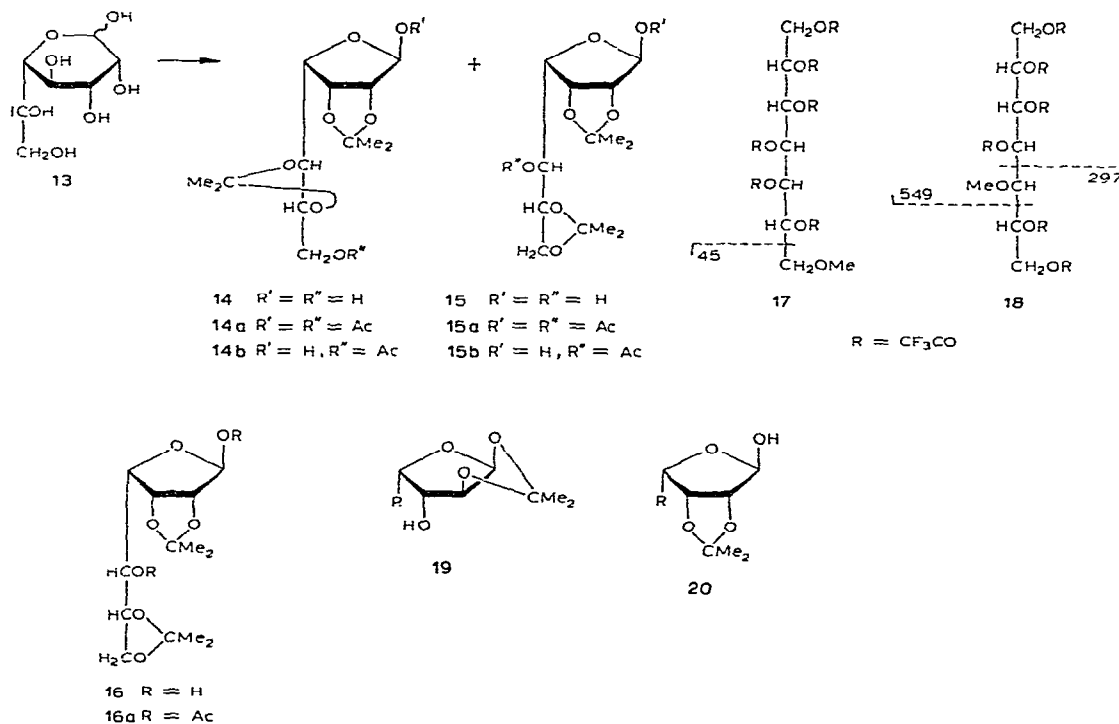
The correlation¹¹ between the steric environment of the C-methyl groups in 2,2-dimethyl-1,3-dioxolane rings and their chemical shifts also confirmed the structures of 9 and 10. In the p.m.r. spectrum of 9a, there were three signals for Me protons in the ratios 1:2:1 at 1.27, 1.35, and 1.47 p.p.m., corresponding to one Me^{*a*}, two Me^{*b*}, and one Me^{*c*}, respectively; Me^{*a*}, Me^{*b*}, and Me^{*c*} connote¹¹ (*cf.* ref. 12) Me groups *cis* to H/H, H/R, and R'/R'', respectively, at positions 4 and 5.

Methylation analysis of 9 and 10 led to 3,7- and 3,5-di-*O*-methylheptitols, which were unequivocally identified by m.s. of the pentakis(trifluoroacetates), 11 and 12, respectively. The fragmentation of 11 and 12 was analogous to that described for methylated alditol acetates, *i.e.*, fission took place mainly near to CH(OMe) groups. The primary fragments containing methoxyl groups lost molecules of trifluoroacetic acid (-114) to yield more-intense peaks of secondary fragments. Structures 11 and 12 are similar, and the respective mass spectra contained the same series of 5-C and 3-C ions. An abundant peak at m/e 45 for 11 was consistent with a terminal methoxyl group. A similar peak, but with half the intensity, was given by 12, and this could be due to migration of H• to the terminal methoxyl group of the primary fragments followed by further fragmentation to yield $\text{CH}_2=\text{O}^+-\text{CH}_3$.

Acetonation of D-glycero-L-manno-heptose⁹ (13) afforded a mixture of the two isopropylidene derivatives 14 (77%) and 15 (18%), which were isolated by column chromatography.

The structures of 14 and 15 were established on the basis of m.s. and p.m.r. spectroscopy of the diacetates (14a and 15a), and methylation analysis. The fragmentation pattern of 14 and 15 accorded with diacetal structures. Each gave charac-

teristic ions at m/e 275 ($M - \text{Me}$), and **15** gave a molecular-ion peak at m/e 290. The presence of a substantial peak at m/e 159 clearly indicated that each diacetal had a furanoid structure. A peak of low intensity at m/e 273 ($M - \text{OH}$) was detected in the spectrum of **15**; this type of ion is given¹⁴ by aldofuranose derivatives having HO-1



unprotected. The ratios of intensities of the peaks at m/e 101 and 131 (1:3.5 for **14** and 6.3:1 for **15**) indicated that the isopropylidene residues were differently located in the side chain (C-5,6,7). This conclusion was confirmed by p.m.r. data for the corresponding diacetates (**14a** and **15a**). Acetyl derivatives are useful in studies of furanoid systems that contain unprotected anomeric hydroxyl groups, as acetylation with acetic anhydride in pyridine does not significantly affect the anomeric equilibrium¹⁵. Moreover¹⁶, furanose rings are stabilised by fusion with dioxolane rings, so that the equilibrium mixture contains <10% of pyranoid forms. The p.m.r. spectrum² of the diacetate (**16a**) of 2,3:6,7-di-*O*-isopropylidene- β -D-glycero-D-guloheptofuranose (**16**) was consistent with the furanoid structure deduced by Brimacombe and Tucker¹⁷.

Comparison with the reported data for 2,3:5,6-di-*O*-isopropylidene- β -D-mannofuranose¹⁶ indicated that **14a** and **15a** were furanose derivatives, and the small $J_{1,2}$ values showed them to be β anomers. That the free hydroxyl group in the minor diacetal **15** was at position 5 was supported by the observation that the p.m.r. signal

for one proton of **15a** was a downfield quartet. The chemical shifts and intensity ratios (1:2:1) of the signals for the isopropylidene groups for **14a** indicated Me^α , 2Me^β , and Me^γ groups, and the ratios (2:1:1) for **15a** indicated 2Me^α , Me^β , and Me^γ groups in agreement with the structures proposed. Methylation (methyl iodide–sodium hydride–*N,N*-dimethylformamide) of **14** and **15** under conditions¹⁷ that did not favour mutarotation yielded, after acid hydrolysis and borohydride reduction, 7- and 5-*O*-methylheptitols, respectively, which were identified by m.s. of the hexakis(tri-fluoroacetates) (**17** and **18**); the principal, primary fragments are shown in the formulae.

On deacetylation of **14a** and **15a** with sodium methoxide in methanol or methanol–chloroform, different rates were observed. AcO-1 was saponified most rapidly and AcO-7 was lost within 30 min, whereas for **15a**, ~16% of the mono-acetate **15b** remained after 12 h. These findings may be of use for the selective removal of the protecting groups. The structures of **14b** and **15b** were supported by p.m.r. and m.s. data. The presence of characteristic peaks at m/e 317 ($\text{M}-\text{Me}$) and abundant peaks at m/e 315 ($\text{M}-\text{OH}$) were indicative of di-*O*-isopropylidene derivatives having unsubstituted anomeric centres. The p.m.r. spectra of the mono- and di-acetates were very similar (Table I), the only significant difference being the shift of the signal for H-1 to high field by 0.75 p.p.m., reflecting the loss of AcO-1.

The course of isopropylidenation of the heptoses **8** and **13** is parallel to that for glucose and mannose. The formation of a *cis*-fused trioxabicyclo[3.3.0]octane ring-system is typical for the condensation of pentoses and some hexoses with acetone¹⁸, with the minimum number of *endo*-substituents determining fusion at positions 1,2 or 2,3. The favoured structure of the 1,2-acetal **19** is characteristic of the *gluco* configuration, and the 2,3-acetal **20** is typical of the *manno* configuration. The formation of two diacetals from both **8** and **13** probably reflects relatively small differences in the thermodynamic stability of the products. However, the major diacetal of each heptose contains an αT^{12} (5,6)-dioxolane ring which is thermodynamically more-stable than a terminal (α) ring¹.

EXPERIMENTAL

General. — T.l.c. was performed on silica gel KSK, using *A* benzene–methanol (9:1) and *B* chloroform–methanol (94:6). G.l.c. was carried out at 220° on a glass column (1 m × 3 mm) packed with 5% of SE-30 on Chromosorb W (60–80 mesh), using a Pye Unicam 104 chromatograph with a flame-ionization detector and a nitrogen flow-rate of 50 ml/min. Retention times (T_R) of isopropylidene derivatives are given relative to that of tri-*O*-isopropylidene-D-*glycero*-D-*galacto*-heptose (**2**). P.m.r. spectra were recorded on solutions in carbon tetrachloride, using a Varian DA-60-IL (60 MHz) spectrometer with tetramethylsilane and hexamethyldisiloxane (δ 0.05 p.p.m.) as the internal standards. Mass spectrometry was carried out with a Varian CH-6 instrument, using direct insertion and an ionization potential of 70 eV. Optical rotations were determined on a Perkin–Elmer polarimeter Model 141.

Melting points were determined on a Kofler micro hot-stage. Concentrations were carried out under diminished pressure at $<40^{\circ}$. Removal of isopropylidene residues was effected by mild hydrolysis with 90% trifluoroacetic acid¹⁹. Hydrolysis of methyl furanosides was carried out with 0.3M hydrochloric acid at 100° for 16 h. Trifluoroacetyl derivatives of mono- and di-*O*-methylheptitols were prepared by the procedure of Bourne *et al.*²⁰.

Acetonation of D-glycero-D-galacto-heptose (1). — A mixture of powdered **1**² (0.45 g) in a 50mm solution of sulphuric acid in dry acetone (75 ml) was stirred for 12 h at room temperature, then neutralised with ammonia, and filtered. Removal of the solvent left a syrupy residue which was eluted from silica gel with chloroform to give 1,2:3,4:6,7-tri-*O*-isopropylidene- α -D-glycero-D-galacto-heptose (**2**) as a syrup (0.61 g, 86%), $[\alpha]_D^{20} -62^{\circ}$ (*c* 3, chloroform), R_F 0.75 (solvent *A*), T_R 1.00 (6.16 min). Mass spectrum: *m/e* 330 (M^+), 315 (100%), 257 (13), 199 (30), 229 (2.5), 171 (5), 101 (65).

Anal. Calc. for $C_{16}H_{26}O_7$: C, 58.17; H, 7.93. Found: C, 58.32; H, 8.01.

1,2:3,4-Di-O-isopropylidene- α -D-glycero-D-galacto-heptopyranose (3). — A solution of **2** (0.224 g) in acetic acid (9 ml) was diluted with water (18 ml) and kept for 20 h at room temperature. T.l.c. then revealed complete disappearance of starting material and the formation of a new product with R_F 0.3 (solvent *A*). The solution was concentrated, and toluene was distilled from the residue which was then eluted from silica gel with chloroform-methanol (methanol 0 \rightarrow 4%) to afford **3** as a syrup (0.189 g, 96%), $[\alpha]_D^{20} -48^{\circ}$ (*c* 1.9, chloroform). Mass spectrum: *m/e* 275 (72%), 217 (10), 59 (73), 43 (100).

The 6,7-diacetate (**3a**) had m.p. $50-52^{\circ}$ (from pentane), $[\alpha]_D^{21} -44^{\circ}$ (*c* 3.2, chloroform), R_F 0.77 (solvent *A*), T_R 1.94. Mass spectrum: *m/e* 359 (82%), 299 (8), 241 (8), 181 (17), 314 (7), 256 (8), 198 (15), 138 (28), 229 (1), 171 (6), 113 (67), 100 (100).

Anal. Calc. for $C_{17}H_{26}O_9$: C, 54.53; H, 7.00. Found: C, 54.59; H, 6.97.

A solution of **3** (0.65 g) in dry benzene (8 ml) was treated with an excess of lead tetra-acetate for 7 min at room temperature. The oxidant was decomposed with a few drops of ethylene glycol and the mixture was poured into water (20 ml). The benzene layer was washed with water (2×5 ml), dried (Na_2SO_4), and concentrated to give syrupy 1,2:3,4-di-*O*-isopropylidene- α -D-galacto-hexodialdo-1,5-pyranose (**4**, 49 mg), $[\alpha]_D^{20} -119^{\circ}$ (*c* 1.9, chloroform), *T* (relative to 1,2:3,4-di-*O*-isopropylidene- α -D-galactose) 0.78 at 180° ; lit.²¹ $[\alpha]_D^{28} -111^{\circ}$ (*c* 2.3, chloroform).

A solution of **4** (40 mg) in methanol-chloroform (2:1, 6 ml) was treated with sodium borohydride (30 mg) at room temperature for 12 h. The solution was neutralised with KU-2(H^+) resin and concentrated, and methanol was thrice distilled from the residue to give 1,2:3,4-di-*O*-isopropylidene- α -D-galactopyranose (**5**, 38 mg), $[\alpha]_D^{21} -53^{\circ}$ (*c* 1.9, chloroform), indistinguishable (g.l.c.) from an authentic sample.

1,2:3,4:6,7-Tri-O-isopropylidene- β -D-glycero-L-galacto-heptopyranose (7). — Acetonation of D-glycero-L-galacto-heptose⁸ (**6**, 0.14 g) afforded **7** (0.21 g, 95.5%), m.p. $78-79^{\circ}$ (from hexane), $[\alpha]_D^{20} +65.5^{\circ}$ (*c* 1.85, methanol), R_F 0.7 (solvent *A*),

T_R 1.19. Mass spectrum: m/e 315 (92%), 257 (30), 199 (20), 229 (4), 171 (10), 101 (100).

Anal. Calc. for $C_{16}H_{26}O_7$: C, 58.17; H, 7.93. Found: C, 58.14; H, 7.86.

Acetonation of D-glycero-L-gluco-heptose (8). — A suspension of powdered 8^9 (1.15 g) in the acetonation mixture (225 ml) was stirred for 48 h in the dark. Unreacted heptose (0.24 g, 21%) was collected, and washed with acetone. The combined filtrate and washings were neutralised with ammonia, filtered, and concentrated. The syrupy product contained a major (R_F 0.35, solvent *B*) and a minor component (R_F 0.43). Elution of the mixture from silica gel with benzene-methanol (methanol 1→3%) gave first the minor isomer **10** (0.175 g, 11%) and then the major isomer **9** (0.835 g, 52.7%).

1,2:5,6-Di-*O*-isopropylidene- β -D-glycero-L-gluco-heptofuranose (**9**) was a syrup, $[\alpha]_D^{20} +15^\circ$ (*c* 2.2, chloroform). Mass spectrum: m/e 275 (37%), 217 (14), 157 (14), 159 (3), 101 (8), 131 (34), 59 (100), 43 (83).

Anal. Calc. for $C_{13}H_{22}O_7$: C, 53.79; H, 7.64. Found: C, 54.09; H, 7.88.

The 3,7-diacetate (**9a**) of **9** was a syrup, $[\alpha]_D^{20} +37^\circ$ (*c* 2.15, chloroform), T_R 1.75. Mass spectrum: m/e 359 (43%), 301 (15), 241 (5), 181 (23), 201 (6), 143 (18), 173 (22), 115 (90).

Anal. Calc. for $C_{17}H_{26}O_9$: C, 54.53; H, 7.00. Found: C, 54.64; H, 7.09.

1,2:6,7-Di-*O*-isopropylidene- β -D-glycero-L-gluco-heptofuranose (**10**) had m.p. 85–87° (from hexane), $[\alpha]_D^{18} +9^\circ$ (*c* 2.2, chloroform). Mass spectrum: m/e 275 (37%), 217 (14), 157 (17), 189 (3), 131 (12), 159 (8), 101 (100).

Anal. Calc. for $C_{13}H_{22}O_7$: C, 53.79; H, 7.64. Found: C, 53.89; H, 7.70.

The 3,5-diacetate (**10a**) of **10** had m.p. 114–116° (from heptane), $[\alpha]_D^{18} -3^\circ$ (*c* 2.6, chloroform), T_R 1.58. Mass spectrum: m/e 359 (58%), 301 (28), 241 (5), 181 (20), 359 (6), 299 (5), 239 (3), 101 (100).

Anal. Calc. for $C_{17}H_{26}O_9$: C, 54.53; H, 7.00. Found: C, 54.55; H, 6.98.

Acetonation of D-glycero-L-manno-heptose (13). — A suspension of powdered 13^9 (0.45 g) in the acetonation mixture (75 ml) was stirred for 12 h at room temperature, then neutralised, filtered, and concentrated. The syrupy residue contained a major (R_F 0.42, solvent *B*) and a minor component (R_F 0.47). Elution of the mixture from silica gel with a benzene-methanol gradient gave first the minor component **15** (0.11 g, 17.8%) and then the major product **14** (0.48 g, 77%).

Syrupy 2,3:5,6-di-*O*-isopropylidene- β -D-glycero-L-manno-heptofuranose (**14**) had $[\alpha]_D^{20} +0.5^\circ$ (*c* 2.1, chloroform). Mass spectrum: m/e 275 (39%), 217 (6), 157 (6), 273 (1), 159 (2), 101 (8), 131 (28), 59 (100), 43 (78).

Anal. Calc. for $C_{13}H_{22}O_7$: C, 53.79; H, 7.64. Found: C, 53.91; H, 7.69.

The 1,7-diacetate (**14a**) of **14** was a syrup, $[\alpha]_D^{19} -11.5^\circ$ (*c* 3.25, chloroform), T_R 1.80. Mass spectrum: m/e 359 (10%), 301 (5), 241 (2), 181 (8), 315 (1), 257 (6), 199 (6), 173 (3), 115 (21), 101 (8), 43 (100).

Anal. Calc. for $C_{17}H_{26}O_9$: C, 54.53; H, 7.00. Found: C, 54.41; H, 7.09.

2,3:6,7-Di-*O*-isopropylidene- β -D-glycero-L-manno-heptofuranose (**15**) had m.p. 117–119° (from heptane-ether), $[\alpha]_D^{21} -15^\circ$ (*c* 1.3, chloroform). Mass spectrum:

m/e 290 (M^+), 275 (24%), 217 (8), 157 (7), 231 (1), 189 (2), 131 (13), 159 (2.5), 101 (82), 43 (100).

Anal. Calc. for $C_{13}H_{22}O_7$: C, 53.79; H, 7.64. Found: C, 53.88; H, 7.63.

The 1,5-diacetate (**15a**) of **15** had m.p. 85–86° (from pentane–hexane), $[\alpha]_D^{22} - 17^\circ$ (c 3.4, chloroform), T_R 1.61. Mass spectrum: m/e 359 (12%), 301 (8), 241 (1.5), 181 (5), 315 (1), 257 (4), 199 (4), 101 (43), 43 (100).

Anal. Calc. for $C_{17}H_{26}O_9$: C, 54.53; H, 7.00. Found: C, 54.54; H, 6.97.

7-O-Acetyl-2,3,5,6-di-O-isopropylidene- β -D-glycero-L-manno-heptofuranose (14b). — A solution of **14a** (90 mg) in 0.3% methanolic sodium methoxide (7 ml) was stored for 10 min, then neutralised with KU-2(H^+) resin, filtered, and concentrated. The syrupy residue contained two components (R_F 0.36 and 0.58, solvent *B*). Elution of the mixture from silica gel with benzene–methanol (methanol 1→5%) afforded **14** (28 mg, 40%) and syrupy **14b** (39 mg, 49%), $[\alpha]_D^{20} + 16^\circ$ (equil.; c 1.9, chloroform), T_R 1.48. Mass spectrum: m/e 317 (100%), 259 (18), 199 (12), 139 (25), 315 (1), 173 (20), 115 (91), 159 (4), 101 (26).

5-O-Acetyl-2,3,6,7-di-O-isopropylidene- β -D-glycero-L-manno-heptofuranose (15b). — Compound **15** (55 mg) was deacetylated with 0.3% sodium methoxide in methanol–chloroform (2:1, 7 ml) for 1.5 h. The solution was neutralised with KU-2(H^+) resin and then concentrated. The syrupy residue, which had R_F 0.52 (solvent *B*), crystallised from heptane to afford **15b** (40 mg, 79.5%), m.p. 108–109°, $[\alpha]_D^{20} + 14.5^\circ$ (equil.; c 0.8, chloroform), T_R 1.35. Mass spectrum: m/e 317 (21.5%), 259 (8.5), 199 (6), 139 (17), 315 (1), 231 (1), 171 (4), 101 (65), 43 (100).

Anal. Calc. for $C_{15}H_{24}O_8$: C, 54.23; H, 7.28. Found: C, 54.31; H, 7.34.

1,5-Di-O-acetyl-2,3,6,7-di-O-isopropylidene- β -D-glycero-D-gulo-heptofuranose (16a). — Acetylation of **16**¹⁷ with acetic anhydride in pyridine afforded syrupy **16a**, $[\alpha]_D^{20} - 31^\circ$ (c 2, carbon tetrachloride), T_R 1.82. Mass spectrum: m/e 359 (34%), 301 (45), 241 (3), 181 (30), 273 (3), 201 (55), 143 (6), 101 (66), 43 (100).

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